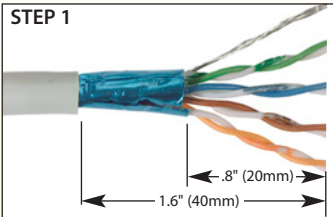




TIP:

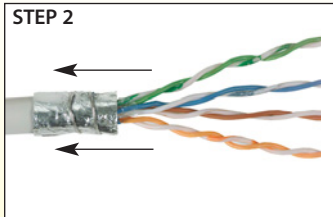
How to assemble a TDS8PC5 series shielded Category 5 modular plug

STEP 1



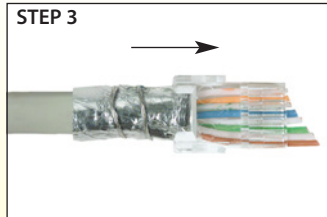
Strip jacketing and shield to dimensions shown.

STEP 2



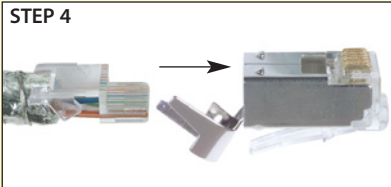
Fold shield back onto jacketing. Wrap drain wire one and a half times around shield. Trim excess.

STEP 3



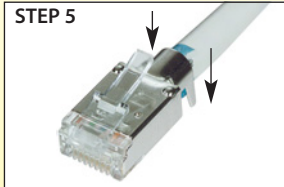
Untwist pairs and arrange to desired order. Trim conductors at an angle and insert into loading bar. Trim excess wires.

STEP 4



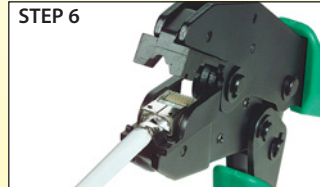
Insert prepared cable into plug.

STEP 5



Bend strain relief to lay along cable.

STEP 6



Crimp plug with the specially designed HTS2500 or HTS2600 crimp tool.