



Tip

How to crimp D-Sub contacts using hand tool CP3127CT

STEP 1



Strip the wire to 3/32" (0.2cm). You can use part #HTC2030.

STEP 2



Squeeze tool handles together to release ratchet.

STEP 3



Slide the contact locator down from the top of the tool.

STEP 4



Then from the back, push the contact locator forward between tool crimp jaws.

STEP 5



Orient the contact so open side of wire and insulation barrels are facing up and insert contact into locator.

STEP 6



Slide locator back placing contact between crimping jaws. Then squeeze tool handles together until ratchet engages (listen for clicking sound).

STEP 7



Insert wire over contact and against wire stop. Squeeze tool handles together until ratchet releases.

STEP 8



Slide locator down, push forward and remove crimped contact.