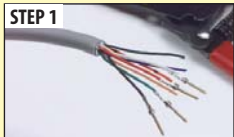




Tip

How to crimp D-Sub contacts using hand tool CP3127CT



Strip the wire to 3/32" (0.2cm). You can use part #HTC2030.



Squeeze tool handles together to release ratchet.



Slide the contact locator down from the top of the tool.



Then from the back, push the contact locator forward between tool crimp jaws.



Orient the contact so open side of wire and insulation barrels are facing up and insert contact into locator.



Slide locator back placing contact between crimping jaws. Then squeeze tool handles together until ratchet engages (listen for clicking sound).



Insert wire over contact and against wire stop. Squeeze tool handles together until ratchet releases.



Slide locator down, push forward and remove crimped contact.