How to crimp D-Sub contacts using hand tool CP3127CT

**STEP 1**
Strip the wire to 3/32" (0.2cm). You can use part #HTC2030.

**STEP 2**
Squeeze tool handles together to release ratchet.

**STEP 3**
Slide the contact locator down from the top of the tool.

**STEP 4**
Then from the back, push the contact locator forward between tool crimp jaws.

**STEP 5**
Orient the contact so open side of wire and insulation barrels are facing up and insert contact into locator.

**STEP 6**
Slide locator back placing contact between crimping jaws. Then squeeze tool handles together until ratchet engages (listen for clicking sound).

**STEP 7**
Insert wire over contact and against wire stop. Squeeze tool handles together until ratchet releases.

**STEP 8**
Slide locator down, push forward and remove crimped contact.